

Twist-Lock Adapter Installation Instructions

Instruction Sheet

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Introduction

The Honeywell Twist-Lock Adapter can be constructed of a number of materials and is designed for use with a Twist-Lock style electrode adapter.

Twist-Lock Adapter Installation

- 1. Before installing the adapter, inspect its threads for damage.
- 2. Wrap the threads with Teflon tape to ensure proper sealing.
- 3. Thread into a pipe tee or other female connection of the same thread size as the adapter.

Electrode Installation

- 1. Lubricate the external O-rings of the electrode housing with silicone grease, taking great care not to get any on the Durafet II pH sensor.
- 2. Match the locking pins to the slots in the adapter and carefully insert the electrode into the adapter.
- 3. Turn the electrode 1/4 turn (90°) until the locking pins are visible through the holes machined into the adapter.
- 4. Pull the electrode upward to lock in place.

Electrode Removal

- 1. Make sure the process flow is blocked from the adapter.
- 2. Push the electrode down and turn until its locking pins match up to the removal slots in the adapter.
- 3. *Carefully* pull the electrode upward until the Durafet II pH sensor is cleared from the adapter. If there is difficulty removing the electrode, inspect the O-rings for damage or swelling; make sure the O-rings have been lubricated properly before next installation.

Electrode Calibration and Cleaning

For more information on electrode calibration and cleaning, see the Electrode Maintenance and Instruction Manual, 70-82-25-87, which was supplied with the electrode. Or call for technical assistance at 1-800-423-9883.

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Warranty/Remedy

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While we provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

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Sensing and Control

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