$^{1}I_{16}$ - $^{1}I_{8}$ - $^{1}I_{4}$ DIN PROCESS CONTROLLERS **CONCISE PRODUCT MANUAL (59300-4)**

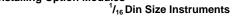


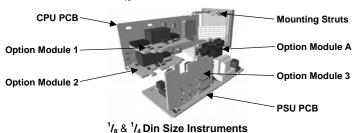
CAUTION: Installation should be only performed by technically competent personnel. Local Regulations regarding electrical installation & safety must be observed.

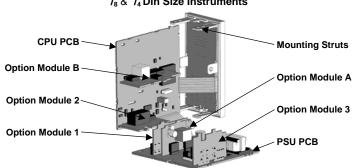
1. INSTALLATION

The models covered by this manual have three different DIN case sizes (refer to section 10). Some installation details vary between models. These differences have

Note: The functions described in sections 2 thru 9 are common to all models. **Installing Option Modules**





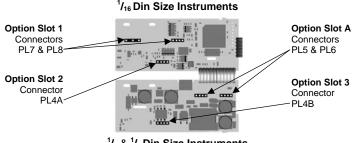


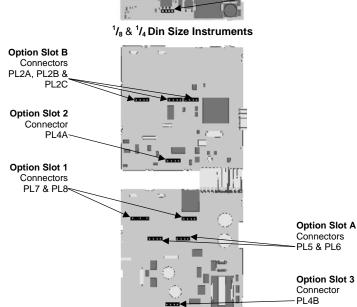
To access modules 1. A or B. first detach the PSU and CPU boards from the front by lifting first the upper, and then lower mounting struts. Gently separate the boards. Plug the required option modules into the correct connectors, as shown below.

- Locate the module tongues in the corresponding slot on the opposite board.
- Hold the main boards together while relocating back on the mounting struts. Replace the instrument by aligning the CPU and PSU boards with their guides in the housing, then slowly push the instrument back into position.

Note: Option modules are automatically detected at power up.

Option Module Connectors

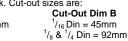




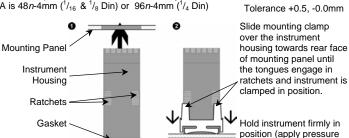
Panel-Mounting

The mounting panel must be rigid, and may be up to 6.0mm (0.25inch) thick. Cut-out sizes are

Cut-Out Dim A $/_{16}$ & $^{1}/_{8}$ Din = 45mm $/_{4}$ Din = 92mm



For *n* multiple instruments mounted side-by-side, cut-out A is 48n-4mm ($^{1}/_{16}$ & $^{1}/_{8}$ Din) or 96n-4mm ($^{1}/_{4}$ Din)





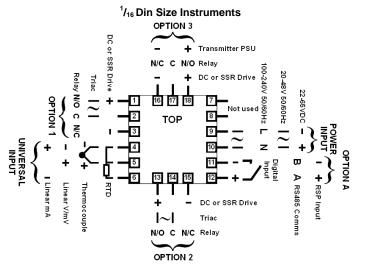
CAUTION: Do not remove the panel gasket; it is a seal against dust and

to bezel only)

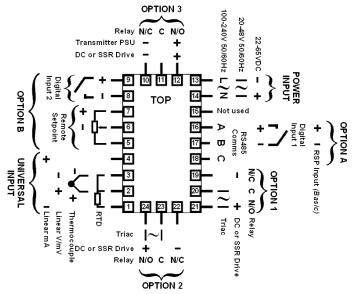
Rear Terminal Wiring

USE COPPER CONDUCTORS (EXCEPT FOR T/C INPUT)

Single Strand wire gauge: Max 1.2mm (18SWG)



¹/₈ & ¹/₄ Din Size Instruments



These diagrams show all possible option combinations. The actual connections required depends on the exact model and options fitted.

CAUTION: Check information label on housing for correct operating voltage before connecting supply to Power Input Fuse: 100 - 240V ac - 1amp anti-surge 24/48V ac/dc - 315mA anti-surge

Note: At first power-up the message Coto ConF is displayed, as described in section 7 of this manual. Access to other menus is denied until configuration mode is completed

value'

value³

Low Alarm 2

Band Alarm 2

2. SELECT MODE

Select mode is used to access the configuration and operation menu functions. It can be accessed at any time by holding down and pressing A In select mode, press A or to choose the required mode, press to enter. An unlock code is required to prevent unauthorised entry to Configuration, & Setup modes. Press or to enter the unlock code, then press to proceed.

Mode	Upper Display	Lower Display		
Operator	OPtr	SLCE	Normal operation	None
Set Up	SEŁP	SLCE	Tailor settings to the application	10
Configuration	Conf	SLCE	Configure the instrument for use	20
Product Info	info	SLCE	Check manufacturing information	None
Auto-Tuning	Atun	SLCE	Invoke Pre-Tune or Self-Tune	0

Note: The instrument will always return automatically to Operator mode if there is no key activity for 2 minutes.

3. CONFIGURATION MODE

First select Configuration mode from Select mode (refer to section 2).

Press or v to set the required value. Press to accept the change, otherwise parameter will revert to previous value. To exit from Configuration mode, hold down 3 and press Δ , to return to

Note: Parameters displayed depends on how instrument has been configured. Refer to user guide (available from your supplier) for further details.

Param	eter	Lower Display	Upper Display	Adjustment rang	ge & De	scription	Default Value
Input Range/Type		See following table for possible codes		JC			
Code	Input Typ Range	pe &	Code	Input Type & Range	Code	Input Typ Range	e &
ьε	B: 100 - 18	324 ºC	L.E	L: 0.0 - 537.7 °C	03	PtRh20% v	/s 40%:
ЬF	B: 211 - 33	315 °F	L.F	L: 32.0 - 999.9 °F	P24F	32 - 3362 ⁰	
EE	C: 0 - 2320	0 ℃	nε	N: 0 - 1399 °C	PŁC	Pt100: -19	9 - 800 °C
EF	C: 32 - 420	08 °F	ΠF	N: 32 - 2551 °F	PEF	Pt100: -32	.8 - 1472 °F
JE	J: -200 - 1	1200 °C	rΕ	R: 0 - 1759 °C	PŁ.C	Pt100: -12	
JF	J: -328 - 2	2192 °F	rF	R: 32 - 3198 °F	PŁ.F	Pt100: -19	9.9 - 999.9 °F
J.E	J: -128.8		5C	S: 0 - 1762 °C	0-50	0 - 20 mA	
J.F	J: -199.9		5F	S: 32 - 3204 °F	4_20	4 - 20 mA	
ΗE	K: –240 - 1		£E	T: -240 - 400 °C	0_50	0 - 50 mV	
ΡF	K: -400 - :		£F.	T: -400 - 752 °F	10.50	10 - 50 mV	
P.E	K: –128.8 -		E.E	T: -128.8 - 400.0 °C	0_5	0 - 5 V DC	
μF	K: –199.9		Ł.F	T: -199.9 - 752.0 °F	1_5	1 - 5 V DC	
LE	L: 0 - 762 °				0_10	0 - 10 V D	
LF	L: 32 - 140		P24C	PtRh20% vs. 40%: 0 - 1850 °C		2 - 10 V D	
			wn in ta	 ble indicates tem			
Param		Lower	Upper				Default
		Display	Display			•	Value
Scale f Upper		ruL	S	Scale Range Lower Limit +100 to Range Maximum			Range max (Lin=1000
Scale F				Range Minimum to		Range mir	
Lower		rLL	Scale Range Upper Limit -100			(Linear=0	
	al point	dPo5		XX, 1=XXX.X, 2=X			1
positio	n		SnGL	non-temperature ra		niy)	
Contro	l Type	CEAL		Primary & Secondary		arv	SnGl
			duAL	(e.g. hea			
	y Output	[trL	rEu		e Acting		rEu
Contro	I Action		d ir	Direct			,
			P_H i	Process High Alarm			
A. 1	4.	0.0.	P_Lo	Process Low Alarm			P_H
Alarm	ттуре	ALA I	dE .				
			bAnd				
High A	larm 1	·	nonE	INO a	liaiiii		_
value*		PhA I	Range Minimum to Range Maximum in display units		Range Max		
Low Al	arm 1	PLA I			Range Mir		
value* Band A	Narm 1						J. J.
value*		BAL I	1 LSD t	o span from setpo	int in dis	play units	
Dev. A value*	larm 1	dAL I	+/- S	span from setpoint	in displa	y units	
value*			77 Span nom serpoint in display drifts				
	1			1 LSD to full span in display units			
Alarm [*]		AHY I	11	LSD to full span in	display	units	
Alarm [·] Hyster	esis* 2 Type*	ALAS AHA I	1 1	LSD to full span in	display	units	P_Lc

Options as for alarm 1

Range Mir

	Lower Display	Upper Adjustment range & Description		Defaul Valu
Dev. Alarm 2 Value*	dAL2	, ,		
Alarm 2	AH75		Options as for alarm 1	
Hysteresis* Loop Alarm	LAEn	ء د	R (disabled) or EnRb (enabled)	و، ه
Loop Alarm		בו ם		99.5
Time*	LAF	-	1 sec to 99 mins. 59secs	ב,ככ
		nonE ALA I	No alarms Inhibited Alarm 1 inhibited	
Alarm Inhibit	Inh i	ALA2	Alarm 2 inhibited	חסר
		both	Alarm 1 and alarm 2 inhibited	
		Prı	Primary Power	
		SEc	Secondary Power	
		R I_d	Alarm 1, Direct	
		A 1_c A2_d	Alarm 1, Reverse Alarm 2, Direct	
		A2_r	Alarm 2, Reverse	
		LP_d	Loop Alarm, Direct	
Output 1 Usage	USE I	LP_r	Loop Alarm, Reverse	Pr
		Or_d	Logical Alarm 1 OR 2, Direct	
		0r_r	Logical Alarm 1 OR 2, Reverse	
		Ad_d Ad_r	Logical Alarm 1 AND 2, Direct Logical Alarm 1 AND 2, Reverse	
		rEES	Retransmit SP Output	
		rELP	Retransmit PV Output	
		0_5	0 to 5 V DC output	
Linear Output 1		0_10	0 to 10 V DC output	
Range	FAb 1	5_10	2 to 10 V DC output	0_ (
		0_20 0_20	0 to 20 mA DC output	
Retransmit		4_60	4 to 20 mA DC output -1999 to 9999	
Output 1 Scale	ro IH	(0	display value at which output	Range ma
maximum Retransmit			will be maximum) -1999 to 9999	
Output 1 Scale	ro IL	(0	display value at which output	Range m
minimum	ucca		will be minimum)	0
Output 2 Usage Linear Output 2	USE2		As for output 1	Sec or A
Range	FA65		As for output 1	0_ (
Retransmit Output 2 Scale	ro2H	(4	-1999 to 9999 display value at which output	Range ma
maximum	TULII	(1	will be maximum)	realige in
Retransmit	roZL		-1999 to 9999	Danas m
Output 2 Scale minimum	rocl	(0	display value at which output will be minimum)	Range m
Output 3 Usage	USE3		As for output 1	A I_
Linear Output 3 Range	EA63		As for output 1	0_ (
Retransmit			-1999 to 9999	
Output 3 Scale maximum	ro3H	(0	display value at which output will be maximum)	Range ma
Retransmit			-1999 to 9999	
Output 3 Scale	ro∃L	(0	display value at which output	Range m
minimum Display Strategy	d .SP	1.	will be minimum) 2, 3, 4, 5 or 5 (refer to section 8)	
Diopidy Chalogy	וני ט	ASC I	ASCII	
Carial	Prot	l'7bn	Modbus with no parity	ቦባե
Serial		ГЛЬΕ	Modbus with Even Parity	1/6
Communications Protocol			Madhua with Odd Daritu	
Communications		ГЛРО	Modbus with Odd Parity	
Communications Protocol		1.2	1.2 kbps	
Communications		ቦባьо 1.2 2.4	1.2 kbps 2.4 kbps	u
Communications Protocol Serial	bAud	ГЛЬ0 1.2 2.4 4.8	1.2 kbps 2.4 kbps 4.8 kbps	4.
Communications Protocol Serial Communications		1.2 2.4 4.8 9.6	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps	4.
Communications Protocol Serial Communications		ГЛЬ0 1.2 2.4 4.8	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps 19.2 kbps	4.
Communications Protocol Serial Communications Bit Rate Comms Address	bAud Addr	7760 1.2 2.4 4.8 9.6 19.2	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps	
Communications Protocol Serial Communications Bit Rate	bAud	7760 1.2 2.4 4.8 9.6 19.2 1 	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps 19.2 kbps 1 to 255 (Modbus), 1 to 99 (ASCII) Read/Write Read only	r_ <i>U</i>
Communications Protocol Serial Communications Bit Rate Comms Address Comms Write Digital Input 1	bAud Addr	7760 1.2 2.4 4.8 9.6 19.2 19.2 1 - LUJ r_0 8.5 1	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps 19.2 kbps 1 to 255 (Modbus), 1 to 99 (ASCII) Read/Write Read only Setpoint 1 / Setpoint 2 select*	
Communications Protocol Serial Communications Bit Rate Comms Address Comms Write	bAud Addr CoEn	7766 1.2 2.4 4.8 9.5 19.2 1 7.60 7.60 4.51 4.85	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps 19.2 kbps 1 to 255 (Modbus), 1 to 99 (ASCII) Read/Write Read only Setpoint 1 / Setpoint 2 select* Automatic / Manual select	r_b
Communications Protocol Serial Communications Bit Rate Comms Address Comms Write Digital Input 1	bAud Addr CoEn	7760 1.2 2.4 4.8 9.6 19.2 19.2 1 - LUJ r_0 8.5 1	1.2 kbps 2.4 kbps 4.8 kbps 9.6 kbps 19.2 kbps 1 to 255 (Modbus), 1 to 99 (ASCII) Read/Write Read only Setpoint 1 / Setpoint 2 select*	r_b

Lower Upper Adjustment range & Description

Default

Parameter

If d 16 or d 162 = d 15 the remote setpoint input is disabled.

Continued on next page...

Parameter	Lower Display	Upper Display	Adjustment range & Description		Default Value		
		0_20 0 to 20 mA DC input					
		4_20	4 to 20 mA DC				
		0_10	0 to 10 V DC	input			
Dameta Cataciat		S_ 10	2 to 10 V DC	input			
Remote Setpoint Input Range	r inP	0_5	0 to 5 V DC input		0_ 10		
input rungo		1_5	1 to 5 V DC input				
		100	0 to 100mV DC input				
					Pot	Potentiometer (2KΩ minimum)	full RSP (Slot B) only
RSP Upper Limit	r5Pu		-1999 to 9999		Range max		
RSP Lower Limit	r5PL	-1999 to 9999			Range min		
RSP Offset	r5Po	Constrained within Scale Range Upper & Scale Range Lower limits			0		
Configuration Lock Code	CLoc	0 to 9999			20		

4. SETUP MODE

Note: Configuration must be completed before adjusting Setup parameters. First select Setup mode from Select mode (refer to section 2). The MAN LED will light while in Setup mode. Press 🕥 to scroll through the parameters, then press \triangle or ∇ to set the required value. To exit from Setup mode, hold down \bigcirc and press \triangle to return to Select mode.

Note: Parameters displayed depends on how instrument has been configured.				
Parameter	Lower Display	Upper Display Adjustment Range & Description	Default Value	
Input Filter Time Constant	Filt	OFF or 0.5 to 100.0 secs	2.0	
Process Variable Offset	OFF5	±Span of controller	0	
Primary Power	PPLJ	Current power levels (read only)	N/A	
Secondary Power	SPUJ	Current power levels (read only)	IN/A	
Primary Proportional	Pb_P	0.004 (0.140.55)		
Band Secondary Proportional		0.0% (ON/OFF) and 0.5% to 999.9% of input span	10.0	
Band	Pb_5	999.9 % Of Input span		
Automatic Reset	ArSE	1 sec to 99 mins 59 secs and OFF	5.00	
(Integral Time)	`			
Rate (Derivative Time)	rALE	00 secs to 99 mins 59 secs	1, 15	
Overlap/Deadband	OL	-20 to +20% of Primary and Secondary Proportional Band	0	
Manual Reset (Bias)	ь as	0%(-100% if dual control) to 100%	25	
Primary ON/OFF	d iFP	0.40/ += 40.00/ =f i===+ ====		
Differential	_	0.1% to 10.0% of input span centered about the setpoint.	0.5	
Secondary ON/OFF Diff.	4 iFS	(Entered as a percentage	0.5	
Prim. & Sec. ON/OFF Differential	d iFF	of span)		
Setpoint Upper Limit	SPuL	Current Setpoint to Range max	R/max	
Setpoint Lower limit	SPLL	Range min to Current Setpoint	R/min	
Primary Output Power	OPuL	0% to 100% of full power	100	
Limit		0% to 100% of full power	יטי	
Output 1 Cycle Time	CE I	0.5, 1, 2, 4, 8, 16, 32, 64, 128,		
Output 2 Cycle Time	CF5	256 or 512 secs.	32	
Output 3 Cycle Time	CF3			
High Alarm 1 value	PhR I	Range Minimum to Range	R/max	
Low Alarm 1 value	PLR I	Maximum	R/min	
Deviation Alarm 1 Value	dAL I	±Span from SP in display units	5	
Band Alarm 1 value	BAL I	1 LSD to span from setpoint	5	
Alarm 1 Hysteresis	AHY I	1 LSD to full span in display units	D/	
High Alarm 2 value	PhA2	Range Minimum to Range Maximum	R/max	
Low Alarm 2 value	PLA2		R/min	
Deviation Alarm 2 Value	98FS	±Span from SP in display units	5	
Band Alarm 2 value	PATS	1 LSD to span from setpoint	5	
Alarm 2 Hysteresis	HH45	1 LSD to full span in display units	ו חח כח	
Loop Alarm Time	LAE	1 LSD to full span in display units	99.59	
Auto Pre-tune Auto/manual Control	APŁ			
selection	PoEn	d ₁SR (disabled) or		
Setpoint Select shown in	55En	EnAb (enabled)	d iSA	
Operator Mode	יישני	cimo (enabled)		
Setpoint ramp adjustment shown in Operator Mode	SPr			
SP Ramp Rate Value	rР	1 to 9999 units/hour or Off (blank)	Off	
·				
Setpoint Value	SP	Scale range upper to lower limits. (when dual or remote setpoint		
Local Setpoint Value	_LSP	options are used,	Cool-	
Local Gelpoint Value		5P is replaced by	Scale Range	
Setpoint 1 Value	_SP 1	SP I & SP2 or LSP	Minimum	
		or before the legend		
Setpoint 2 Value	_5P2	indicates the currently active SP)		
Setup Lock Code	SLoc	0 to 9999	10	
	2000	1 0000		

5. AUTOMATIC TUNING MODE

First select Automatic tuning mode from Select mode (refer to section 2). Press \bigcirc to scroll through the modes, then press \triangle or \bigcirc to set the required

To exit from Automatic tuning mode, hold down \circlearrowleft and press \triangle , to return to Select mode.

Pre-tune is a single-shot routine and is thus self-disengaging when complete. If **APL** in Setup mode = **EnAb**. Pre-tune will attempt to run at every power up*. Refer to the full user guide (available from your supplier) for details on controller tuning.

Parameter	Lower Display	Upper Display	Default Value
Pre-Tune	Ptun	On or OFF. Indication remains OFF if automatic	NEE
Self-Tune	Stun	tuning cannot be used at this time*	UFF
Tune Lock	ŁLoc	0 to 9999	0

* Note: Automatic tuning will not engage if either proportional band = 0. Also, Pre-tune will not engage if setpoint is ramping, or the PV is less than 5%of input span from the setpoint.

6. PRODUCT INFORMATION MODE

First select Product information mode from Select mode (refer to section 2). Press to view each parameter. To exit from Product Information mode, hold down and press to return to Select mode. Note: These parameters are all read only.

Parameter	Lower Display	Upper Display	Description
Input type	In_ I	Un i	Universal input
		nonE	No option fitted
Ontion 1 module tune		LL	Relay output
Option 1 module type fitted	OPn I	55r	SSR drive output
		£r i	Triac output
		Lin	Linear DC voltage / current output
Option 2 module type fitted	0Pn2		As Option 1
		nonE	No option fitted
Ontion 2 modulo type		rLY	Relay output
Option 3 module type fitted	0Pn3	55-	SSR drive output
		Lin	Linear DC voltage / current output
		dc24	Transmitter power supply
	OPnA	nonE	No option fitted
Auxiliary Option A		r485	RS485 communications
module type fitted		4161	Digital Input*
		rSP 1	Remote Setpoint Input (basic)*
Auxiliary Option B	00.1	nonE	No option fitted
module type fitted	OPnb	rSP ,	Remote Setpoint Input (full) and Digital Input 2*
Firmware type	FbJ	Value displayed is firmware type numbe	
Firmware issue	155	Value displayed is firmware issue numbe	
Product Revision Level	PrL	Value displayed is Product Revision leve	
Date of manufacture	4007	Manufacturing date code (mmy	
Serial number 1	5n 1		First four digits of serial number
Serial number 2	502		Middle four digits of serial number
Serial number 3	5n3		Last four digits of serial number

7. MESSAGES & ERROR INDICATIONS

These messages indicate that an error has occurred or there is a problem with the process variable input signal or its wiring.

Caution: Do not continue with the process until the issue is resolved

Parameter	Upper Display	Lower Display	Description		
Instrument parameters are in default conditions		Conf	Configuration & Setup required. This screen seen at first turn on, or if hardwa configuration has been changed. Press on the configuration Mode, next press or to enter the unlock code number then press to proce		
Input Over Range		Normal	Process variable input > 5% over-range		
Input Under Range	CLLJ	Normal	Process variable input > 5% under-range		
Input Sensor Break	OPEN	Normal	Break detected in process variable inpu sensor or wirin		
RSP Over Range	Normal	[HH] **	RSP input over-range	** also seen	
RSP Under Range	Normal	CLL] **	RSP input under-range	wherever RSP value would be	
RSP Break	Normal	OPEN **	Break detected in RSP input signal	displayed	
Option 1 Error		OPn I	Optio	n 1 module fault	
Option 2 Error		0Pn2	Optio	n 2 module fault	
Option 3 Error	Err	0Pn3	Optio	n 3 module fault	
Option A Error		OPnA	Option A module fault or RS	SP in both A & B	
Option B Error	0Pnb		Option B module fault		

8. OPERATOR MODE

This mode is entered at power on, or accessed from Select mode (see section 2). Note: All Configuration mode and Setup mode parameters must be set as required before starting normal operations.

Press \bigcirc to scroll through the parameters, then press \triangle or ∇ to set the

Lower Display Strategy and

Note: All Operator Mode parameters in Display strategy 6 are read only (see d 5P in configuration mode), they can only be adjusted via Setup mode.

Display	Display	When Visible	•
PV Value	Active SP Value	1 & 2 (initial screen)	PV and target value of selected SP Local Setpoints are adjustable in Strategy 2
PV Value	Actual SP Value	3 & 6 (initial screen)	PV and actual value of selected SP (e.g. ramping SP value). Read only
PV Value	(Blank)	4 (initial screen)	Process variable only Read only
Active SP Value	(Blank)	5 (initial screen)	Target value of selected setpoint only. Read only
SP Value	5P	1, 3, 4, 5 & 6 if digital input is not d ,5 l and RSP not fitted	Target value of SP Adjustable except in Strategy 6
SP1 Value	_5P 1	Digital input = d ·5 l . Lit if active SP = SP1	Target value of SP1 Adjustable except in Strategy 6
SP2 Value	_5P2	Digital input = d .5 ! . Lit if active SP = SP2	Target value of SP2 Adjustable except in Strategy 6
Local SP Value	_LSP	RSP fitted. or = lit if the active SP = LSP	Target value of local setpoint Adjustable except in Strategy 6
Remote SP Value	_r5P	RSP fitted. or = lit if the active SP = r5P	Target value of remote setpoint Read only
d 1© 1, LSP or rSP	SPS	RSP is fitted, digital input is not d ·5 l and 55En is enabled in Setup mode	Selects local/remote active setpoint L5P = local SP, r5P = remote SP d ic i = selection via digital input (if configured). Note: selecting L5P or r5P will override digital input, active SP indication changes to adjustable except in Strategy 6
Actual SP Value	SP-P	P is not blank	Actual (ramping) value of selected SP. Read only
Ramp Rate	rР	5Pr enabled in Setup mode	SP ramping rate, in units per hour Adjustable except in Strategy 6
Active Alarm Status	ALSE	When one or more alarms are active. ALM indicator will also flash	Alarm 2 active L2 1 — Alarm 1 active Loop Alarm active

Manual Control

If **PoEn** is set to **EnAb** in Setup mode, manual control can be selected/de-selected by pressing the key in Operator mode, or by changing the status of a digital input if **d** • **L** • or **d** • **L** characteristic have been configured for **d** • **R** 5 in Configuration mode. While in Manual Control mode, the indicator will flash and the lower display will show P_{xxx} (where xxx is the current manual power level). Switching to/from manual mode is via Bumpless Transfer. Press \triangle or ∇ to set the required output power. Caution: Manual power level is not restricted by the OPuL power limit.

9. SERIAL COMMUNICATIONS

Refer to the full user guide (available from your supplier) for details.

10. SPECIFICATIONS

UNIVERSAL INPUT

Description

Thermocouple ±0.1% of full range, ±1LSD (±1°C for Thermocouple CJC). Calibration: BS4937, NBS125 & IEC584

PT100 Calibration: ±0.1% of full range, ±1LSD.

BS1904 & DIN43760 (0.00385Ω/Ω/°C).

DC Calibration: ±0.1% of full range, ±1LSD.

Sampling Rate: 4 per second.

Impedance: >10M Ω resistive, except DC mA (5 Ω) and V (47k Ω).

Sensor Break Thermocouple, RTD, 4 to 20 mA, 2 to 10V and 1 to 5V ranges Detection: only. Control outputs turn off.

Isolation: Isolated from all outputs (except SSR driver).

Universal input must not be connected to operator accessible circuits if relay outputs are connected to a hazardous voltage source. Supplementary insulation or input grounding would

then be required.

REMOTE SETPOINT INPUT

Accuracy: ±0.25% of input range ±1 LSD.

Sampling Rate: 4 per second.

4 to 20 mA, 2 to 10V and 1 to 5V ranges only. Control outputs Detection: turn off if RSP is the active SP.

Isolation: Slot A - Basic isolation, Slot B - Reinforced safety isolation

from other inputs and outputs.

DIGITAL INPUTS

Sensor Break

Open(2 to 24VDC) = SP1, Local SP or Auto Mode. Volt-free(or TTL): Closed(<0.8VDC) = SP2. Remote SP or Manual Mode. Isolation:

Reinforced safety isolation from inputs and other outputs.

OUTPUTS

Relay

Single pole double throw (SPDT); 2A resistive at 120/240VAC. Contact Type & Rating:

Lifetime: >500,000 operations at rated voltage/current. Isolation: Basic Isolation from universal input and SSR outputs.

SSR Driver

Drive Capability: SSR drive voltage >10V into 500Ω min.

Not isolated from universal input or other SSR driver outputs. Isolation:

Triac

Operating Voltage: 20 to 280Vrms (47 to 63Hz).

Current Rating: 0.01 to 1A (full cycle rms on-state @ 25°C): derates linearly above 40°C to 0.5A @ 80°C.

Isolation: Reinforced safety isolation from inputs and other outputs.

DC

Resolution: 8 bits in 250mS (10 bits in 1s typical, >10 bits in >1s typical). Reinforced safety isolation from inputs and other outputs. Isolation:

Transmitter PSU

Power Rating: 20 to 28V DC (24V nominal) into 910Ω minimum resistance. Isolation:

Reinforced safety isolation from inputs and other outputs.

SERIAL COMMUNICATIONS

RS485, at 1200, 2400, 4800, 9600 or 19200 bps. Physical: Protocols: Selectable between Modbus and West ASCII Reinforced safety isolation from all inputs and outputs. Isolation:

OPERATING CONDITIONS (FOR INDOOR USE)

0°C to 55°C (Operating), -20°C to 80°C (Storage). Ambient Temperature:

Relative Humidity: 20% to 95% non-condensing.

Supply Voltage and $\,$ 100 to 240VAC $\pm 10\%,\, 50/60Hz,\, 7.5VA$

(for mains powered versions), or 20 to 48VAC 50/60Hz 7.5VA or 22 to 65VDC 5W

(for low voltage versions).

ENVIRONMENTAL

Standards: CF UL ULC

Complies with EN61326 (Susceptibility & Emissions). FMI:

Complies with EN61010-1 & UL3121. Safety Considerations: Pollution Degree 2, Installation Category II. Front Panel Sealing: To IP66 (IP20 behind the panel).

PHYSICAL

Front Bezel Size: $^{1}/_{16}$ Din = 48 x 48mm, $^{1}/_{8}$ Din = 96 x 48mm,

 $/_{4}$ Din = 96 x 96mm

Depth Behind Panel: $\frac{1}{16}$ Din = 110mm, , $\frac{1}{8}$ & $\frac{1}{4}$ Din = 100mm.

Weight: 0.21kg maximum