Valve model number description

Every MAXON gas electro-mechanical valve can be accurately identified by the model number shown on the valve nameplate. The example below shows a typical gas electro-mechanical valve model number, along with the available choices for each item represented in the model number.

(Configu	red iter	n numt	ber		Valve body			Valve body Actuator							
Valve size	Flow capacity	Valve type	Normal position	Area classification		Body connection	Body seals & bumper material	Body material	Internal trim package		Solenoid OR circuit board voltage	Motor voltage OR handle side plate	Motor timing (automatic valves only)	Switch options	Enclosure rating	Instruction Ianguage
300	C	MA	1	1	-	A	A	1	1	-	В	B	2	0	A	0

Valve size

075 - 3/4" (DN20) 100 - 1" (DN25) 125 - 1-1/4" (DN32) 150 - 1-1/2" (DN40) 200 - 2" (DN50) 250 - 2-1/2" (DN65) 300 - 3" (DN80) 400 - 4" (DN100) 600 - 6" (DN150)

Flow capacity

- S Standard
- C CP body construction
- H High capacity

Valve reset type

- valve
- MM MAXON manual valve

Normal position

- 1 Normally closed shut-off valve
- 2 Normally open vent valve

Area classification

- 1 General purpose
- 2 Non-incendive, Class I, II and III 1 Trim package 1 Division 2
- capacity valves only)

Body connection

- A ANSI (NPT) threaded
- B ANSI flanged (PN20)
- C ISO 7/1 threaded
- D DIN PN16 flanged
- E Socket welded nipple
- F Socket welded nipple w/Class 150 F 24VDC flange (ISO 7005 PN20)
- H EN1092-1 PN16 flanged (ISO 7005-1 PN16)

Body seals & bumper material

- A Buna o-rings/Buna bumper
- B Viton o-rings/Buna bumper
- D Ethylene Propylene o-rings/Ethylene Propylene bumper [1]
- MA MAXON automatic (motorized) E Omniflex o-rings/Buna bumper
 - F Omniflex o-rings/Viton bumper [1] 2 6 second

Body material

- 1 Cast iron
- 2 Carbon steel
- 5 Stainless steel
- 6 Low temp carbon steel

Internal trim package

- 2 Trim package 2
- 4 Valve body only (400 & 600 high 4 Trim package 2, oxy clean [1]

Solenoid OR circuit board voltage

- A 115VAC 50 Hz
- B 115VAC 60 Hz
- C 230VAC 50 Hz
- D 230VAC 60 Hz
- E 208VAC 50 Hz
- G 120VDC

Motor voltage

- A 115VAC 50 Hz
- B 115VAC 60 Hz
- C 230VAC 50 Hz

Motor timing

- 1 2.5 second
- valves

Switch options

- Automatic valves Manual valves 0 - VOS1/none 0 - None
 - 1 VOS1/VCS1
- 1 VOS1/VCS1 2 - VOS2/VCS2 2 - VOS2/VCS2
 - 3 VOS2/VCS1
- 3 VOS2/VCS1 4 - VOS1HC/VCS1HC

Enclosure rating

- A NEMA 4
- B NEMA 4X

Instruction language

0 - English





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- OR Handle side plate A - Standard handle B - Tandem main
 - C Tandem blocking
 - D Tandem overhead
 - E Wheel and chain
- 3 12 second * - N/A with manual



- C Viton o-rings/Viton bumper [1]

Valve model cross reference

MAXON valve model numbers have changed to intelligent coded model numbers for easy identification and specification. Valves manufactured prior to October 1, 2008 will contain an older model number system which can be easily cross referenced with the chart below.

Normally-closed (shut-off) valves General purpose, NEMA 4 or 4X	Normally-closed (shut-off) valves General purpose, NEMA 4 or 4X						
Model number (prior to October 1, 2008)	New model designation						
808	SMM11						
808 CP	CMM11						
5000	SMA11						
5000 CP	CMA11						
7000	HMA11						
Normally-open (vent) valves							
General purpose, NEMA 4 or 4X							
Model number (prior to October 1, 2008)	New model designation						
STO-M	SMM21						
STO-A	SMA21						
STO-A-CP	CMA21						
Normally-closed (shut-off) valves	·						
Hazardous area classification							
Model number (prior to October 1, 2008)	New model designation						
808 NI	SMM12						
808 NI CP	CMM12						
5000 NI	SMA12						
5000 NI CP	CMA12						
Normally-open (vent) valves	·						
Hazardous area classification							
Model number (prior to October 1, 2008)	New model designation						
STO-M-NI	SMM22						
STO-M-NI-CP	CMM22						
STO-A-NI	SMA22						
STO-A-NI-CP	CMA22						



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Valve body assembly options & specifications

	Normally-closed shut-off valves							
Nominal pipe size	Flow capacity	Body connections available	Body material	Trim package options	Cv rating	MOPD rating (psig)	Special service MOPD rating (psig) [1]	
3/4" (DN20)	S	A, C	1, cast iron	1, 2, 4	19	125	30	
1"		A, C	1, cast iron					
(DN25)	S	ACEE	2, 6, carbon steel	1, 2, 4	20	125	30	
(11120)		, O, E, I	5, stainless steel					
1-1/4" (DN32)	S	A, C	1, cast iron	1, 2, 4	45	100	30	
1 1/0"		A, C	1, cast iron					
(DN40)	S		2, 6, carbon steel	1, 2, 4	53	70	20	
(01140)		А, С, Е, Г	5, stainless steel					
o "		A, B, C, D, H	1, cast iron					
(DN50)	S	ACEE	2, 6, carbon steel	1, 2, 4	86	70	15	
		Α, Ο, Ε, Ι	5, stainless steel					
	S	ABCD	1, cast iron	1	127	40	10	
2-1/2"		, D, C, D	1, cast iron					
(DN65)	CP	врн	2, 6, carbon steel	1, 2, 4	304	50	15	
		0, 0, 11	5, stainless steel					
	S	A, C	1, cast iron	1	173	30	5	
3"		A, B, C, D, H	1, cast iron					
(DN80)	CP	B, D, H	2, 6, carbon steel	1, 2, 4	423	40	10	
			5, stainless steel					
			1, cast iron					
	CP		2, 6, carbon steel		490	40	10	
4"		ррц	5, stainless steel	121				
(DN100)			1, cast iron	1, 2, 4				
	HC		2, carbon steel		719	60	10	
			5, stainless steel					
			1, cast iron					
	S		2, carbon steel		869	30	5	
6"			5, stainless steel	121				
(DN150)			1, cast iron	1, 2, 4	1172			
	HC		2,carbon steel			50	10	
			5, stainless steel					

[1] Special service fuels (see page 10-30.1-12): Valve maximum operating pressure differential (MOPD) to be reduced

Body connections: A - NPT

- B ANSI flanged (ISO 7005 PN20)
- C ISO 7-1 threaded
- D DIN PN16 flanged
- E Socket welded nipple
- F Socket welded nipple w/Class 150 flange
- (ISO 7005 PN20)
- H EN1092-1 PN16 (ISO 7005-1 PN16)

Body material:

- 1 Cast iron
- 2 Carbon steel
- 5 Stainless steel
- 6 Low temp carbon steel

Trim package options and typical material:

- 1 400 series stainless steel seat, hardened ductile iron disc, PEEK follower ring
- 2 316SS seat, 316SS disc, PEEK follower ring
- 4 Oxy clean, trim 2

- Body seals and bumper: Buna o-rings/Buna bumper Viton o-rings/Buna bumper

- Viton o-rings/Dirla bumper
 Viton o-rings/Viton bumper
 Ethylene Propylene o-rings/Ethylene Propylene bumper
 Omniflex o-rings/Buna bumper
- Omniflex o-rings/Viton bumper
- Refer to valve body assembly gas compatibility for proper elastomer selection.

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	Normally-open vent valves							
Nominal pipe size	Flow capacity	Body connections available	Body material	Trim package options	Cv rating	MOPD rating (psig)	Special service MOPD rating (psig) [1]	
3/4" (DN20)	S	A, C	1, cast iron	1, 2, 4	19	125	30	
1"		A, C	1, cast iron					
(DN25)	S	A, C, E, F	2, 6, carbon steel 5, stainless steel	1, 2, 4	20	125	30	
4.4/0"		A, C	1, cast iron					
(DN40)	S	A, C, E, F	2, 6, carbon steel 5, stainless steel	1, 2, 4	53	70	20	
0"		A, B, C, D, H	1, cast iron					
(DN50)	S	A, C, E, F	2, 6, carbon steel 5, stainless steel	1, 2, 4	86	70	15	
0.4/0"		A, B, C, D	1, cast iron					
(DN65)	CP	B, D, H	2, 6, carbon steel 5, stainless steel	1, 2, 4	304	50	15	
0"		A, B, C, D, H	1, cast iron					
(DN80)	CP	B, D, H	2, 6, carbon steel 5, stainless steel	1, 2, 4	423	40	10	
4" (DN100)	СР	B, D, H	1, cast iron2, 6, carbon steel5, stainless steel	1, 2, 4	490	40	10	

[1] Special service fuels (see page 10-30.1-12): Valve maximum operating pressure differential (MOPD) to be reduced

Body connections:

- A NPT
- B ANSI flanged (ISO 7005 PN20)
- C ISO 7-1 threaded
- D DIN PN16 flanged
- E Socket welded nipple
- F Socket welded nipple w/Class 150 flange (ISO 7005 PN20)
- H EN1092-1 PN16 (ISO 7005-1 PN16)

Body material:

- 1 Cast iron
- 2 Carbon steel
- 5 Stainless steel6 Low temp carbon
- steel

Body seals and bumper:

4 - Oxy clean, trim 2

PEEK follower ring

- Buna o-rings/Buna bumper
- Viton o-rings/Buna bumper
- Viton o-rings/Viton bumper
- Ethylene Propylene o-rings/Ethylene Propylene bumper

1 - 400 series stainless steel seat, hardened ductile iron disc,

Trim package options and typical material:

2 - 316SS seat, 316SS disc, PEEK follower ring

- Omniflex o-rings/Buna bumper
- Omniflex o-rings/Viton bumper

Refer to valve body assembly gas compatibility for proper elastomer selection.



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			Aut	omatic reset valves			
Nominal pipe size	Flow capacity	Normal position	Area classification	Solenoid OR circuit board voltage	Motor voltage	Motor timing	Switch options
3/4" (DN20)	S	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B C, D, E A, B, C, D	1, 2 1, 2	0, 1, 2, 3, 4 0 , 1, 2, 3
1" (DN25)	S	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	1, 2 1, 2	0, 1, 2, 3, 4 0, 1, 2, 3
1-1/4" (DN32)	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	1, 2 1, 2	0, 1, 2, 3, 4 0, 1, 2, 3
1-1/2" (DN40)	S	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	1,2 1,2	0, 1, 2, 3, 4 0, 1, 2, 3
2" (DN50)	S	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	1, 2 1, 2	0, 1, 2, 3, 4 0, 1, 2, 3
2-1/2" (DN65)	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	1, 2 1, 2	0, 1, 2, 3, 4 0, 1, 2, 3
3" (DN80)	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	1, 2 1, 2	0, 1, 2, 3, 4 0, 1, 2, 3
2-1/2" (DN65)	С	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	2 2	0, 1, 2, 3, 4 0, 1, 2, 3
3" (DN80)	С	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	2 2	0, 1, 2, 3, 4 0, 1, 2, 3
4" (DN100)	С	1, 2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D	2 2	0, 1, 2, 3, 4 0, 1, 2, 3
4" (DN100)	н	1	1	A, B, C, D, F	A, B, C, D	3	0, 1, 2, 3
6" (DN150)	н	1	1	A, B, C, D, F	A, B, C, D	3	0. 1, 2, 3

Flow capacity

- S Standard
- C CP body construction
- H High capacity

Solenoid OR circuit board voltage

- A 115VAC 50 Hz B - 115VAC 60 Hz C - 230VAC 50 Hz D - 230VAC 60 Hz
- E 208VAC 50 Hz
- F 24VDC
- G 120VDC

Normal position

- 1 Normally-closed shut-off valve
- 2 Normally-open vent valve

Motor voltage

A - 115VAC 50 Hz B - 115VAC 60 Hz C - 230VAC 50 Hz D - 230VAC 60 Hz E - 24VDC

Area classification

- 1 General purpose
- 2 Non-incendive, Class I, II and III, Division 2

Motor timing

1 - 2.5 second 2 - 6 second 3 - 12 second

Switch options

0 - VOS1/None 1 - VOS1/VCS1 2 - VOS2/VCS2 3 - VOS2/VCS1 4 - VOS1HC/VCS1HC

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			Manual reset v	alves		
Nominal pipe size	Flow capacity	Normal position	Area classification	Solenoid voltage	Handle side plate options	Switch options
3/4"	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
(DN20)		2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, E A, E	0, 1, 2, 3 0, 1, 2, 3
1"	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
(DN25)	5	2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, E A, E	0, 1, 2, 3 0, 1, 2, 3
1-1/4" (DN32)	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
1-1/2"	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
(DN40)	5	2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, E A, E	0, 1, 2, 3 0, 1, 2, 3
2"	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
(DN50)		2	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, E A, E	0, 1, 2, 3 0, 1, 2, 3
2-1/2" (DN65)	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
3" (DN80)	S	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
2-1/2" (DN65)	С	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
(0100)		2	2	A, B, C, D, F, G	A, E	0, 1, 2, 3
3" (DN80)	С	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
(21100)		2	2	A, B, C, D, F, G	A, E	0, 1, 2, 3
4" (DN100)	С	1	1 2	A, B, C, D, E, F, G A, B, C, D, F, G	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3
()		2	2	A, B, C, D, F, G	A, E	0, 1, 2, 3
6" (DN150)	S	1	1 2	A, B, C, D, E A, B, C, D	A, B, C, D, E A, B, C, D, E	0, 1, 2, 3 0, 1, 2, 3

Flow capacity

- S Standard
- C CP body construction
- H High capacity

Solenoid voltage

- A 115VAC 50 Hz
- B 115VAC 60 Hz
- C 230VAC 50 Hz
- D 230VAC 60 Hz
- E 208VAC 50 Hz F - 24VDC
- G 120VDC

Normal position

- 1 Normally-closed shut-off valve
- 2 Normally-open vent valve

Handle side plate options

- A Standard handle
- B Tandem main
- C Tandem blocking
- D Tandem overhead
- E Wheel and chain

Area classification

- 1 General purpose
- 2 Non-incendive, Class I, II and III, Division 2

Switch options

- 0 None
- 1 VOS1/VCS1
- 2 VOS2/VCS2
- 3 VOS2/VCS1



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Valve body assembly specifications



	Body and bonnet materials							
Item	Description	Material code						
number		1	2	5	6			
1	Body	Cast iron	Carbon steel	Stainless steel	Low temp carbon steel			
2	Bonnet	ASTM A126, Class B	ASTM A216, Gr. WCB	ASTM A351 Gr. CF8M	ASTM A352 Gr. LCB			

Body seals and bumper material						
Item number	Description	Material				
6	Seat o-ring	Buna o-rings/Buna bumper				
7	Body o-ring	Viton o-rings/Bitha bumper				
11	Stem o-ring	Ethylene Propylene o-rings/Ethylene Propylene bumper				
13 Bumper		Omniflex o-rings/Viton bumper				

	Trim package materials							
Item	Description	Internal trim package						
number	Description	1	2					
3	Seat	400 series stainless steel 316 stainless steel						
4	Disc	Hardened ductile iron	316 stainless steel					
5	Follower ring	PEEK	PEEK					
8	Wavy spring	300 series sta	ainless steel					
9	Stem	17-4 PH stai	nless steel					
10	Spring pin (when required)	Carbon steel 400 series stainless						
12	Striker plate	17-7 PH stainless steel						

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Valve body assembly - gas compatibility

Con	Gas	Suggested material options			MOPD	Agency approvals and certifications				
Gas	code	Body seals	Body & Trim bonnet package		rating		CSA	CE	[4]	UL
		& bumper				LINI	[3]	GAD	MD	[3]
Air	AIR	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х		Х	Х
Ammonia	AMM	A, D, E	1, 2, 5, 6	1, 2	Std.	Х	Х		Х	
Butane gas	BUT	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х	Х	Х	Х
Coke oven gas	COKE	C, F	1, 2, 5, 6	2	[5]	Х	Х		Х	
Delco	DEL	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х		Х	Х
Digester [1]	DIG	Analysis required	5	2	[5]	Х	Х		Х	
Endothermic AGA	ENDO	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х		Х	Х
Exothermic gas	EXO	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х		Х	Х
Hydrogen gas	HYD	A, B, C, E, F	1, 2, 5, 6	1, 2	[2]	Х	Х		Х	
Manufactured [1]	MFGD	Analysis required	5	2	Std.	Х	Х		Х	
Natural gas	NAT	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х	Х	Х	Х
Nitrogen	NIT	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х		Х	Х
Oxygen high	OXYH	C, D, F	2, 5, 6	4	125 psig max	Х	Х		Х	
Oxygen low	OXYL	C, D, F	1, 2, 5, 6	4	30 psig max	Х	Х		Х	
Propane	PROP	A, B, C, E, F	1, 2, 5, 6	1, 2	Std.	Х	Х	Х	Х	Х
Refinery [1]	REF	Analysis required	5	2	[5]	Х	Х		Х	
Sour natural [1]	SOUR	Analysis required	5	2	[5]	Х	Х		Х	
Town gas [1]	TOWN	Analysis required	5	2	Std.	Х	Х	Х	Х	
Land fill gas [1]	LAND	Analysis required	5	2	[5]	Х	Х		Х	

[1] Other body and trim packages may be acceptable pending fuel analysis. For pricing inquiries, Viton or Omniflex o-rings should be used. Contact MAXON for details.

[2] Valve maximum operating pressure differential (MOPD) to be reduced by 25% from standard ratings.

[3] ISO connections are not recognized by CSA or UL standards

[4] All electro-mechanical valves do meet the essential requirements of the Low Voltage (73/23/EC) and the EMC (89/336/EC) Directives. GAD refers to the Gas Appliances Directive (90/396/EC); this Directive only covers the use of commercially available fuels (natural gas, butane, town gas and LPG). MD stands for Machinery Directive (98/37/EC).

[5] Special service fuels: Valve maximum operating pressure differential (MOPD) to be reduced from standard ratings

Body seals & bumper:

- A Buna o-rings/Buna bumper
- B Viton o-rings/Buna bumper
- C Viton o-rings/Viton bumper
- D Ethylene propylene o-rings/Ethylene pro- 6 Low temp carbon steel pylene bumper
- E Omniflex o-rings/Buna bumper
- F Omniflex o-rings/Viton bumper

Body & bonnet:

- 1 Cast iron
- 2 Carbon steel
- 5 Stainless steel

Trim package:

- 1 Trim package 1
- 2 Trim package 2
- 4 Trim package 2, oxy clean



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COMBUSTION SYSTEMS FOR INDUSTRY

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Electrical data

General

MAXON shut-off valves are electrically actuated from a power source. Standard assemblies include an internal holding solenoid or clutch and printed circuit board.

Position switch wiring diagrams (reproduced below) are part of each valve assembly, summarizing electrical data and wiring for a valve equipped with terminal block and a full complement of optional switches.

Good practice normally dictates that auxiliary switches in valves should be used for signal duty only, not to operate additional safety devices.

Valve position switches are offered in SPDT (single pole/double throw). Recommended packages include one open switch and one closed switch (VOS1/VCS1). Additional auxiliary switches are designated by VOS2/VCS2.

VCS (valve closed switch) is actuated at the end of the closing stroke. VOS (valve open switch) is actuated at the end of the opening stroke.

Switch amperage ratings are shown on the schematic wiring diagrams below. DO NOT EXCEED rated amperage or total load shown. Diagrams show valve with a full complement of switches. For normally-closed valves, the wiring diagram illustrates the switch contact positions with the valve closed. For normally-open valves, the wiring diagram illustrates the switch contact position with the valve open.



C D M

Figure 1: Normally-closed shut-off valves

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valves



Figure 2: Normally-open valves



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COMBUSTION SYSTEMS FOR INDUSTRY

Available voltages and electrical data - General Purpose areas

All MAXON valves are electrically actuated from a power source through the flame safeguard and/or safety control circuits. Standard valve assemblies include an internal holding solenoid on standard flow and CP body constructions, or a printed circuit board on high capacity valves. The solenoid (or printed circuit board) is energized whenever the valve is powered. The motor operator on automatic reset valves is powered only during the opening stroke for normally-closed valves, or the closing stroke for normally-open versions.

Standard flow and CP body constructions

	Solenoids								
3/4" - 1-1/2" standard flow		2" - 3" star	ndard flow	2-1/2"CP - 4"CP & 6" standard flow					
Voltage	Power	Voltage	Power	Voltage	Power				
115VAC, 50 Hz	23VA	115VAC, 50 Hz	23VA	115VAC, 50 Hz	40VA				
115VAC, 60 Hz	23VA	115VAC, 60 Hz	23VA	115VAC, 60 Hz	40VA				
230VAC, 50 Hz	23VA	230VAC, 50 Hz	23VA	230VAC, 50 Hz	40VA				
230VAC, 60 Hz	23VA	230VAC, 60 Hz	23VA	230VAC, 60 Hz	40VA				
208VAC, 50 Hz	23VA	208VAC, 50 Hz	23VA	208VAC, 50 Hz	40VA				
24VDC	14W	24VDC	24W	24VDC	24W				
120VDC	14W	120VDC	34W	120VDC	34W				

Motor operators						
Voltage	Power					
115VAC, 50 Hz	322VA					
115VAC, 60 Hz	196VA					
230VAC, 50 Hz	322VA					
230VAC, 60 Hz	198VA					
24VDC	60W					

To determine valve OPENING power: (or CLOSING power for normally-open versions)

Automatic reset valves

- Total power is the sum of the motor and solenoid power ratings for the appropriate voltage/frequency in the tables above.
- If supply voltages are different, then the circuits must be segregated.

Manual reset valves

- Total power consists of only the solenoid power rating.

To determine valve HOLDING power:

- Holding power consists of the solenoid power rating for the appropriate voltage/frequency.



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4" and 6" high capacity valves

Printed circu	it boards	Motor operators					
Voltage	Power	Voltage	Power				
115VAC, 50 Hz	13VA	115VAC, 50 Hz	667VA				
115VAC, 60 Hz	13VA	115VAC, 60 Hz	391VA				
230VAC, 50 Hz	25VA	230VAC, 50 Hz	667VA				
230VAC, 60 Hz	25VA	230VAC, 60 Hz	391VA				
120VDC	14W						

To determine valve OPENING power:

- Total power is the sum of the motor and printed circuit board power ratings for the appropriate voltage/frequency in the tables shown.

- If supply voltages are different, then the circuits must be segregated.

To determine valve HOLDING power:

- Holding power consists of the printed circuit board power rating for the appropriate voltage/frequency.



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Available voltages and electrical data - Non-incendive areas

All MAXON valves are electrically actuated from a power source through the flame safeguard and/or safety control circuits. Standard valve assemblies include an internal holding solenoid on standard flow and CP body constructions, or a printed circuit board on high capacity valves. The solenoid (or printed circuit board) is energized whenever the valve is powered. The motor operator on automatic reset valves is powered only during the opening stroke for normally-closed valves, or the closing stroke for normally-open versions.

Standard flow and CP body constructions

Solenoids										
3/4" - 1-1/2" st	andard flow	2" - 3" star	dard flow	2-1/2"CP - 4"CP & 6" standard flow						
Voltage	Power	Voltage	Power	Voltage	Power					
115VAC, 50 Hz	23VA	115VAC, 50 Hz	23VA	115VAC, 50 Hz	34VA					
115VAC, 60 Hz	16VA	115VAC, 60 Hz	16VA	115VAC, 60 Hz	26VA					
230VAC, 50 Hz	23VA	230VAC, 50 Hz	23VA	230VAC, 50 Hz	34VA					
230VAC, 60 Hz	16VA	230VAC, 60 Hz	16VA	230VAC, 60 Hz	26VA					
24VDC	18W	24VDC	24W	24VDC	24W					
120VDC	26W	120VDC	34W	120VDC	34W					

Motor operators									
Voltage	Power								
115VAC, 50 Hz	322VA								
115VAC, 60 Hz	196VA								
230VAC, 50 Hz	322VA								
230VAC, 60 Hz	198VA								

To determine valve OPENING power: (or CLOSING power for normally-open versions)

Automatic reset valves

- Total power is the sum of the motor and solenoid power ratings for the appropriate voltage/frequency in the tables above.
- If supply voltages are different, then the circuits must be segregated.

Manual reset valves

- Total power consists of only the solenoid power rating.

To determine valve HOLDING power:

- Holding power consists of the solenoid power rating for the appropriate voltage/frequency.

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COMBUSTION SYSTEMS FOR INDUSTRY



Dimensions and weights

Valve bodies: 3/4" (DN20) to 3" (DN80)

Body connection A & C Body connection B, D & H 1 1 Ν н

1) (2) 1/4" NPT test connection



Body connection E



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Body connection F

Valvo	Flow	Body	Body/	A	Approx	imate	dimer	nsions	s (in ir	nches)	Approxii	mate weigh	t (in lbs)
cizo	conocity	Connection	bonnet				N	Р	R	S	Body	Actuator	Total
5120	capacity	Connection	material	П	n		Ø	Ø	Ø	# of holes	assembly	assembly	weight
3/4" (DN20)	S	A, C	Cast iron		10				N/A	·	8		19
		A, C	Cast iron		1.9	3.8			N/A		8	1	19
1"	6	A, C	0 1 1 10	2.0					N/A		9		20
(DN25)	3	E	stainless steel		6.9	13.8			N/A		11		22
		F			7.3	14.5	4.3	3.1	0.62	4	15	11	26
1-1/4" (DN32)	S	A, C	Cast iron	2.4					N/A	·	9		20
		A, C	Cast iron		2.0	4.0			N/A		11		22
1-1/2"	6	A, C	0 1 1 10	27					N/A		11		22
(DN40)	3	E	stainless steel	2.1	6.8	13.6			N/A		14		25
		F			7.2	14.4	5.0	3.9	0.62	4	21		32
		A, C			2.2	4.4			N/A		16		29
		В	Cast iron		25	7.0	6.0	4.8	0.75		26		39
2"	6	D, H		2.2	3.5	7.0	6.5	4.9	0.71	- 4	26		39
(DN50)	5	A, C		5.5	2.2	4.4			N/A		18		31
		E	stainless steel		6.9	13.8			N/A		23	1	36
		F			7.3	14.5	6.0	4.8	0.75	4	33	13	46
0.4/0"		A, C		2.9	2.5	5.0			N/A		19	1	32
(DN65)	S	В	Cast iron	3.1	3.8	7.5	7.0	5.5	0.75	1	30	1	43
		D, H		3.1	3.0	1.5	7.3	5.7	0.71	4	30		43
3" (DN80)	S	A, C	Cast iron	3.0	2.6	5.2			N/A		20		33

Flow capacity: S - Standard C - CP body construction H - High capacity

Body connection:

A - NPT B - ANSI flanged (ISO 7005 PN20) C - ISO 7-1 threaded

D - DIN PN16 flanged E - Socket welded nipple F - Socket welded nipple w/Class 150 flange (ISO 7005 PN20) H - EN 1092-1 PN16 (ISO 7005-1 PN16)



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Valve actuators: 3/4" through 1-1/2" valves



valvo	1101	vaive											
size	capacity	type	A	В	С	D	E	F	G	Н	J	K	L
		MM11, MM21							4 5	3.49	7 1 2	11 5	11 50
3/4"	c	MM12, MM22	12.25			Q 11			4.5	5.48	7.13	11.5	11.50
(DN20)	3	MA11, MA21	12.25			0.11			7.24	3.49			
		MA12, MA22		-	1.87				7.34	5.48			
		MM11, MM21							4.5	3.49	7 1 2	11 5	11 59
1"	s	MM12, MM22	12.25			8.11			4.5	5.48	7.13	11.5	11.50
(DN25)	3	MA11, MA21	12.25						7 24	3.49			
		MA12, MA22		55			22	2	7.34	5.48			
		MM11		5.5			- 2.3	2	4 5	3.49	7 1 2	11 5	10.14
1-1/4"	e	MM12	12 01			9.67			4.5	5.48	7.13	11.5	12.14
(DN32)	3	MA11	12.01			0.07			7 24	3.49			
		MA12							7.34	5.48			
		MM11, MM21							4.5	3.49	7 1 2	11 5	12.61
1-1/2"	-1/2"	MM12, MM22	12.21			0.14			4.5	5.48	7.13	11.5	12.01
(DN40) S	MA11, MA21	15.51			5.14			7 24	3.49				
		MA12, MA22							7.34	5.48			

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COMBUSTION SYSTEMS FOR INDUSTRY

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Valve actuators: 2" through 3" valves



valve	FIOW	valve											
size	capacity	type	A	В	С	D	E	F	G	Н	J	K	L
		MM11, MM21							5.63	3.5	1/1 38	8 55	13 12
2"	e	MM12, MM22	14 75				10.6		5.05	5.38	14.50	0.00	13.12
(DN50)	3	MA11, MA21	14.75				10.0		7.51	3.5			
		MA12, MA22							7.51	5.38			
2-1/2"	MM11	14 62	7.61	2.20	2.0	10.46	1 07	E 62	3.5	14.25	9 55	12 12	
	MM12							5.05	5.38	14.20	0.00	13.12	
(DN65)	5	MA11	- 14.02	1.01	2.30	2.9	10.40	1.97	7.51	3.5			
		MA12							1.51	5.38			
		MM11							5.63	3.5	1/ /0	8 55	13 12
3" S (DN80)	MM12	14.96				10.71		5.05	5.38	14.45	0.00	13.12	
	5	MA11	14.00	6			10.71		7.51	3.5			
		MA12							1.51	5.38			



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COMBUSTION SYSTEMS FOR INDUSTRY

Valve bodies: 2-1/2" CP (DN65), 3" CP (DN80), 4" CP (DN100) and 6" (DN150)

Body connection B, D & H

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Body connection A & C



1) (2) 1/4" NPT test connection

					Approximate dimensions (in inches)						Approxim	Approximate weight (in lbs)			
Valve size	Flow capacity	Body connection	Body/bonnet material	Н	к	L	N Ø	P Ø	R Ø	S #of holes	Body assembly	Actuator assembly	Total weight		
		A, C		4.3	2.5	5.0		N	/A		19		34		
		В	Cast iron				7.0	5.5	0.75	4	31		46		
0.1/0"		D	Cast IIOII				7.3	5.7	0.71	1	31		46		
(DN65)	С	Н		45	3.8	75	7.3	5.7	0.71	8	31		46		
		В	Oarban staal 0	4.0	0.0	1.0	7.0	5.5	0.75	4	34		49		
		D	stainless steel				7.3	5.7	0.71	1	34		49		
		Н					7.3	5.7	0.71	8	30		45		
		A, C		5.1	2.8	5.5		N	/A		24		39		
0"		В	Cast iron			8.0	7.5	6.0	0.75	4	46		61		
(DN80)	С	D, H		52	4.0		7.9	6.3	0.71	8	46	15	61		
		В	Carbon steel &	0.2			7.5	6.0	0.75	4	47		62		
		D, H	stainless steel				7.9	6.3	0.71	8	47		62		
		В	Cast iron				9.0	7.5	0.75		64		79		
4"	C	D, H	Gustilion	55	4.5	9.0	8.7	7.1	0.71	8	64		79		
(DM100)		В	Carbon steel &	5.5	4.5	3.0	9.0	7.5	0.75		64		79		
		D, H	stainless steel				8.7	7.1	0.71	1	64		79		
		В	Cast iron				11.0	9.5	0.88		115		130		
6" S	D, H	Cast iron	75	5.25	10.5	11.2	9.4	0.86	8	115		130 59			
	В	Carbon steel &	7.5	5.25	10.5	11.0	9.5	0.88		115		130			
	D, H	stainless steel				11.2	9.4	0.86]	115		130			

Flow capacity: S - Standard

Body connection: A - NPT

B - ANSI flanged (ISO 7005 PN20)

C - CP body construction H - High capacity

C - ISO 7-1 threaded D - DIN PN16 flanged

E - Socket welded nipple

E - Socket welded nipple w/Class 150 flange (ISO 7005 PN20) H - EN1092-1 PN16 (ISO 7005-1 PN16)

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COMBUSTION SYSTEMS FOR INDUSTRY



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Valve actuators: 2-1/2" CP through 4" CP and 6" valves



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Valve	Flow	Valve		Approximate dimensions (in inches)											
size	capacity	type	A	В	С	D	E	F	G	H	J	K	L	M	N
		MM11								10.04	15 12		4.2	6 20	14 56
2-1/2"	C	MM12, MM22								10.94	13.12	14 56	6.14	0.23	14.50
(DN65)	U	MA11, MA21										14.50	4.2	7 5 1	
	_	MA12, MA22											6.14	7.51	
		MM11								10.04	15 12		4.2	6 20	17 07
3"	C	MM12, MM22								10.34	10.12	15 20	6.14	0.23	17.57
(DN80)	Ŭ	MA11, MA21	11 68	0.88	3	6.00	7 25	2 83	8 87			15.25	4.2	7 5 1	
		MA12, MA22	11.00	0.00	5	0.03	1.25	2.05	0.07				6.14	7.51	
		MM11								10.9/	15 12		4.2	6 29	17 97
4"	C	MM12, MM22								10.34	10.12	15 20	6.14	0.23	17.57
(DN100)	U	MA11, MA21										15.25	4.2	7 5 1	
		MA12, MA22											6.14	1.51	
6"	9	MM11								10.04	15 12	20.75	4.2	6 20	23.43
(DN150) S	MM12									10.94	10.94	4 15.12 20.	20.75	6.14 6.29	20.40



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COMBUSTION SYSTEMS FOR INDUSTRY

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Valve bodies and actuators: 4" & 6" high capacity valves

- 1) (2) 3/4" NPT conduit connection
- 2) (2) 1/4" NPT test connection
- 3) Pipe size



Valve	Flow	Valve	Approximate dimensions (in inches)								
size	capacity	type	A	В	С	D	E	F			
4" (DN100)	Н	MA11	7.31	23.88	3.87	8.63	4.19	4 56			
6" (DN150)	Н	MA11	8.38	25.0	0.07	0.00	5.81	4.00			

				Approx	kimate di	mensior	ns (in inc	ches)		Approximate weight (in lbs)			
Valve size	Body connection	Body/bonnet material	G	G H J		РØ	RØ	sø	T # of holes	Body assembly	Actuator assembly	Total weight	
	В	Castiron				9.0	7.5	0.75		94		139	
4"	D, H	Cast non	15	0.0	0.62	8.7	7.1	0.72	Q	94	45	139	
(DN100)	В	Carbon steel &	4.5	9.0	0.02	9.0	7.5	0.75	0	94	+5	139	
	D, H	stainless steel				8.7	7.1	0.72		94	1	139	
	В	Castiron				11.0	9.5	0.88		117		162	
6"	D, H	Cast iron Carbon steel &	5 25	10.5	0.62	11.2	9.4	0.86	8	117	45	162	
(DN150)	В		5.25	10.5	0.02	11.0	9.5	0.88		126		171	
	D, H stainless steel			Í	11.2	9.4	0.86	1	126	1	171		

Flow capacity: S - Standard C - CP body construction

- Body connection: A NPT B ANSI flanged (ISO 7005 PN20) C ISO 7-1 threaded
- H High capacity
- D DIN PN16 flanged
- E Socket welded nipple
- F Socket welded nipple w/Class 150 flange (ISO 7005 PN20) H EN1092-1 PN16 (ISO 7005-1 PN16)



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Available top assembly positions

The valve top assembly can be positioned on the body in four different orientations. See sketches below to determine the designation of the required orientation for your application.



Position "R"

Position "L"

Position "AW"

Position "TO"



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COMBUSTION SYSTEMS FOR INDUSTRY

Tandem arrangements

(for simultaneous opening of main and blocking valves)

General

Wherever insurance underwriters or other regulatory groups require the use of a double-valve or "block-and-bleed" system, but manual operation is preferred to the use of automatic reset valves, operation can be simplified by adding a tandem arrangement to a pair of MAXON manual reset shut-off valves.

A linkage overtravel spring in the tandem arrangement latches the blocking valve just before the main valve is latched, assuring latching of both valves.

If it is necessary to locate a tandem valve above arms reach, an overhead wheel and chain assembly may be added which includes a loop of chain accessible to operating personnel.

To order

Valves are to be specified in the usual manner and must be in top assembly position TO or AW.

VOS and VCS switches must be included on the main valve and a VOS switch on the blocking valve to permit electrical connection as shown in the wiring schematic illustrated below.

If overhead wheel and chain assembly is also required, specify loop length to reach appropriate operating position. Extra chain (in one foot increments) may be specified.

Center line distance between valves must be within the ranges indicated in Table 1 and shown in sketch below and must be specified at the time of order.

- 1) Flame safeguard contact
- 2) VCS in main valve
- 3) VOS in main valve
- 4) VOS in blocking valve
- 5) Main valve (normallyclosed)
- 6) Blocking valve (normally-closed)
- 7) Vent valve (normallyopen)
- 8) Main fuel panel light
- 9) For illustration only (not a wiring diagram)

Wiring schematic



Main valve and blocking valve wired in parallel. VCS switch on main valve powers vent valve. VOS switches on main and blocking valves wired in series to signal light.

Tandem arrangement with

overhead wheel & chain

Table 1: Allowable valve spacing for tandem

Minimum C-C

18

20

27

Maximum C-C

24

27

33

arrangement (in inches)

Valve size

3/4" - 1-1/2"

2" - 3"

4" & 6"





- 1) Tandem main valve
- Tandem blocking valve
- 3) Tension spring
- 4) Piping by others
- 5) Flow
- 6) Tandem overhead valve
- Specify loop length if overhead wheel & chain option
- 8) See Table 1 above

Tandem arrangement



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COMBUSTION SYSTEMS FOR INDUSTRY

Overhead wheel & chain assembly

Overhead wheel and chain assembly allows operation of a manual reset valve in an otherwise inaccessible overhead location. A wheel is mounted onto the handle of the valve. The attached chain is weighted on one end and has a paddle handgrip on the other.

Once the valve is electrically energized, pulling down on the paddle will open normally-closed versions or close normally-open versions.

MAXON valve's free-handle design permits valve to trip to its rest position on any power interruption.

Wheel and chain assembly includes a length of chain to position the paddle handgrip slightly below pipe centerline. A standard length of 7 feet of chain is included with CP and larger valve sizes and 5 feet is included with all other valves. Extra chain (in one foot increments) may be specified to fit your specific location.





Dimensions (in inches)									
A	В	С	D						
5.25 maximum	4.06	7.25	12.19 maximum						



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COMBUSTION SYSTEMS FOR INDUSTRY

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Valve actuator spare part identification

1) Nameplate

2) Solenoid

4) Motor

6) Clutch

(PCB)



- MAXON nameplates include a model designation, which can be used to easily identify the exact components for each valve configuration.
- Standard flow and CP flow valve spare parts include the solenoid, motor, and switches as shown above.
- High capacity valve spare parts include the clutch, motor and circuit board as shown above.



COMBUSTION SYSTEMS FOR INDUSTRY



Gas Electro-mechanical Valves

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